

FIG. 1

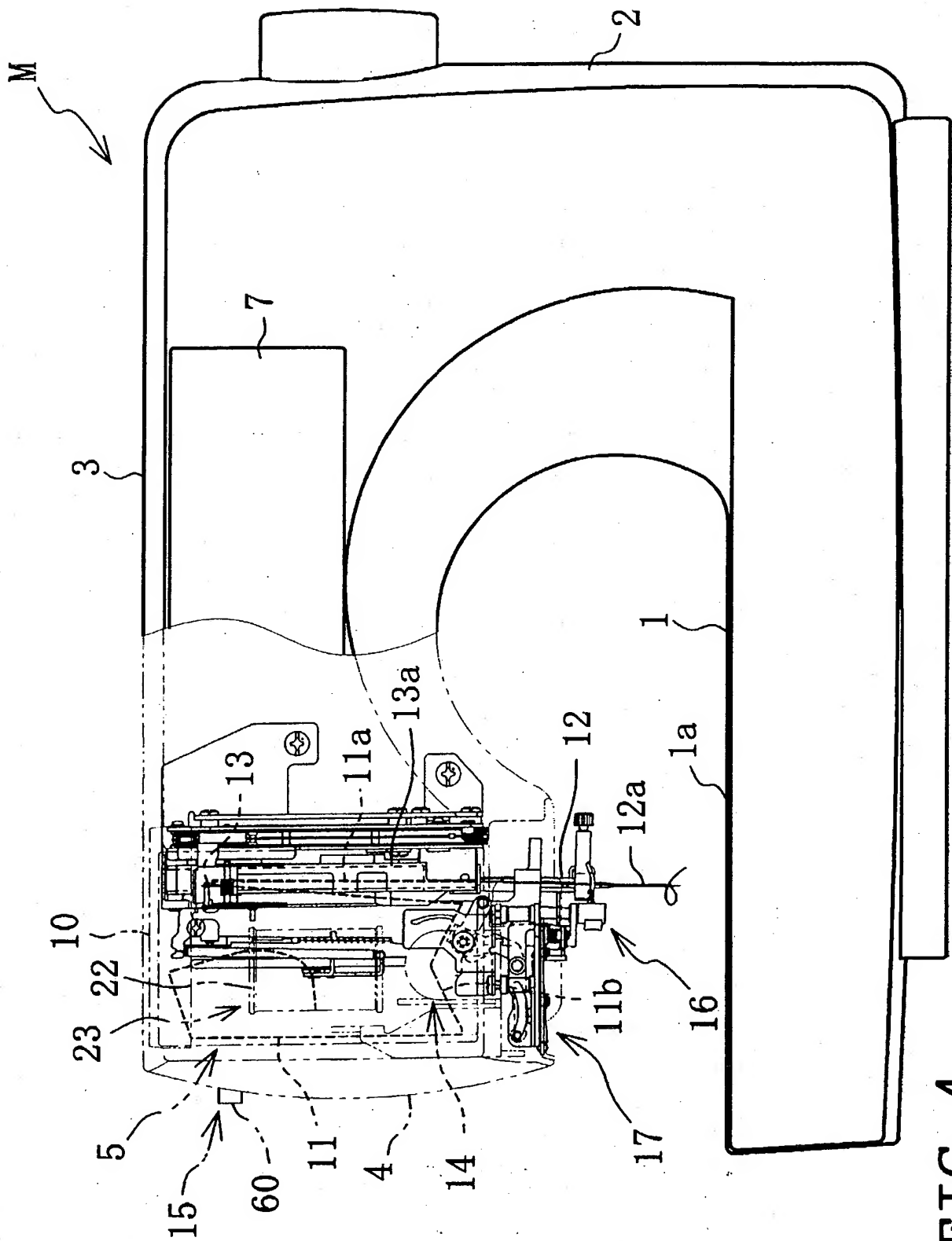


FIG. 4

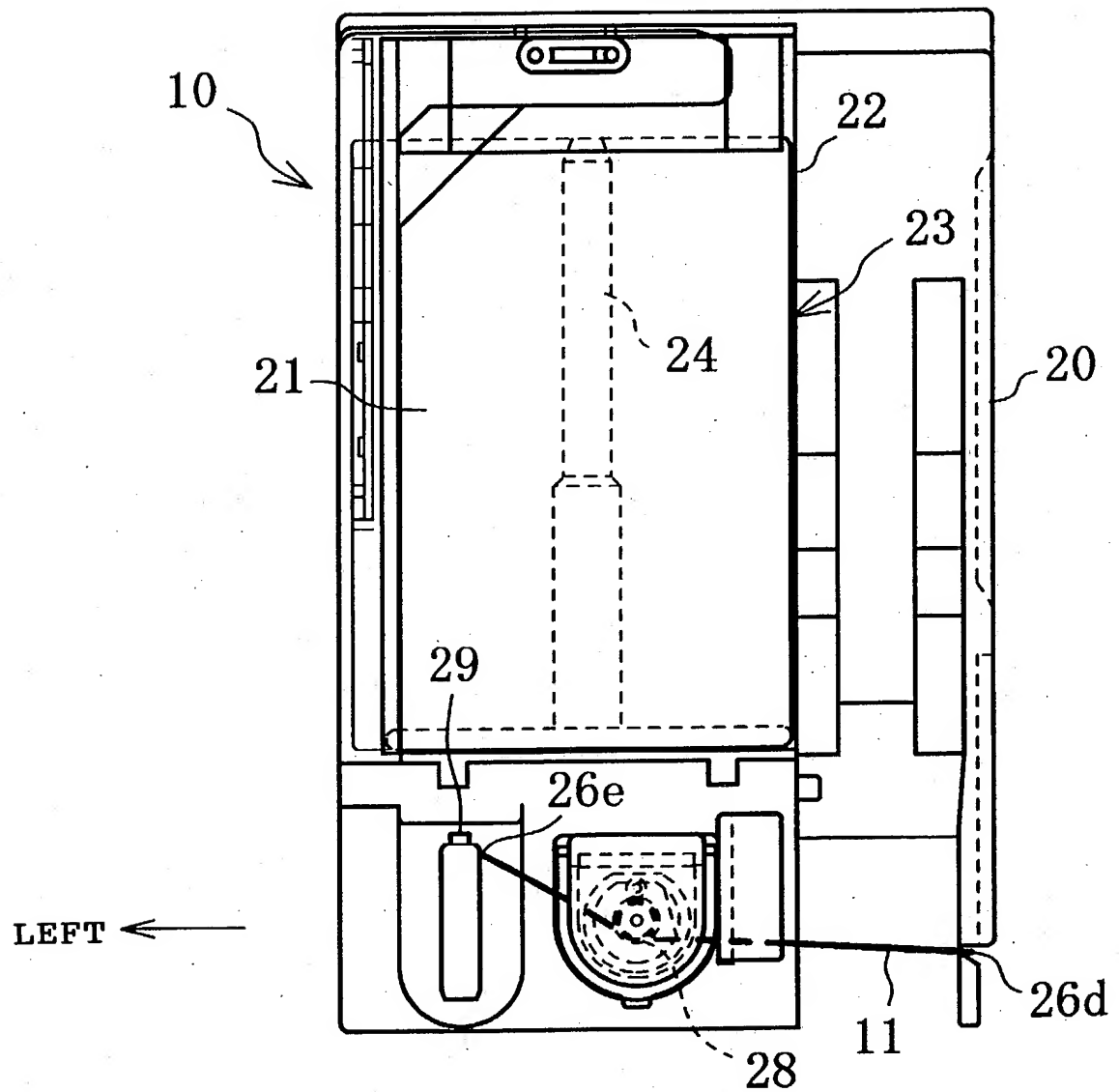


FIG. 5

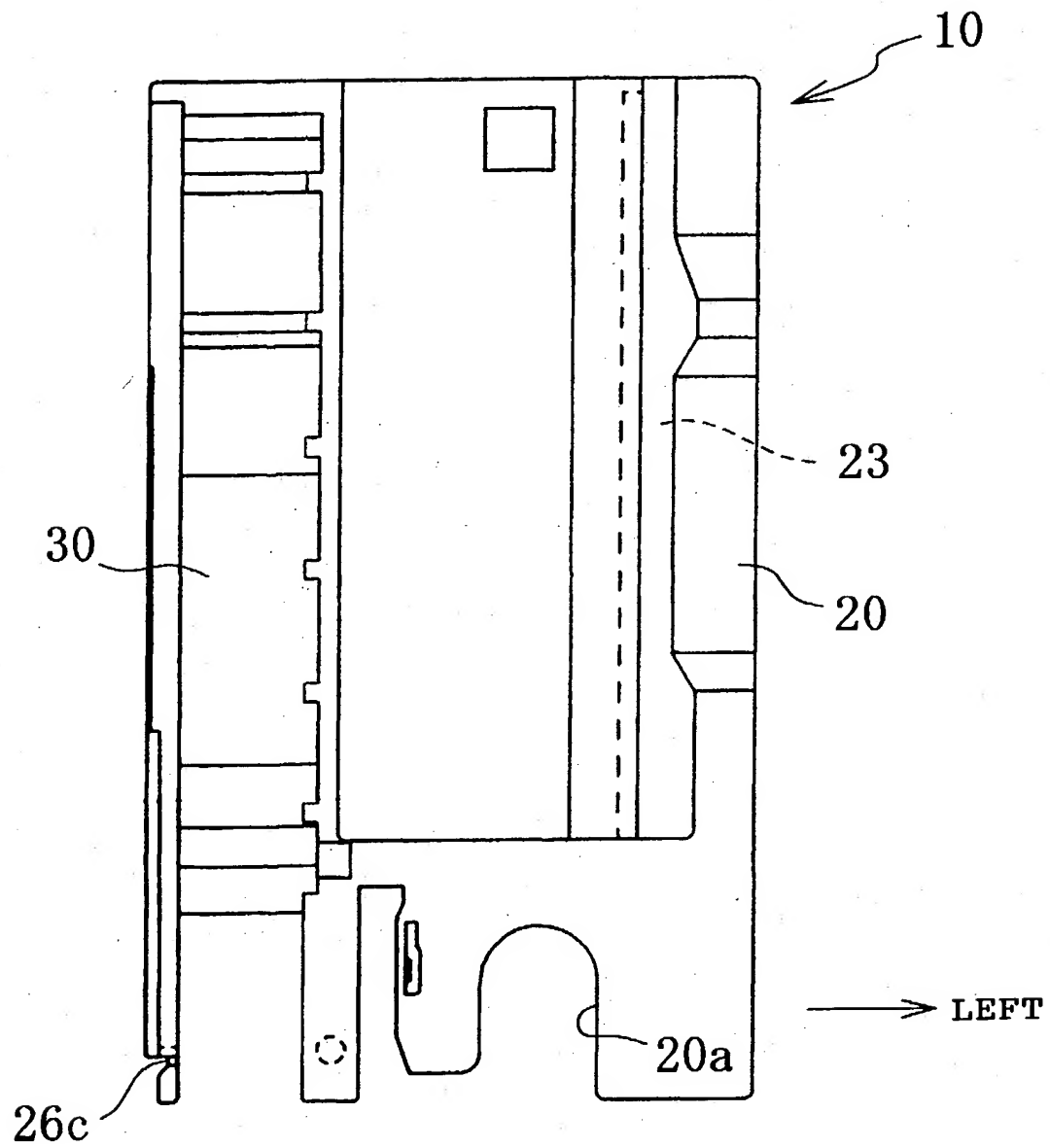


FIG. 6

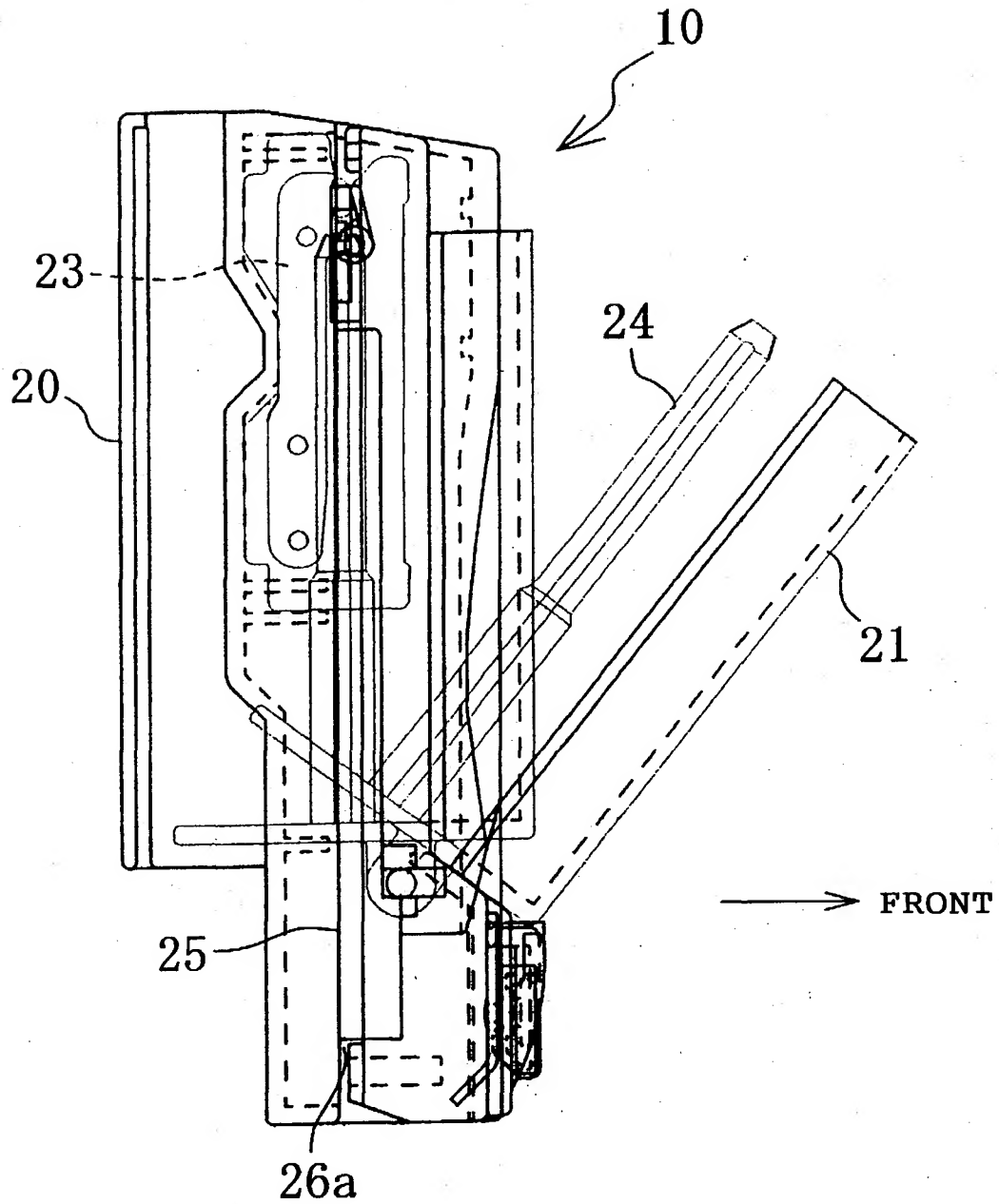


FIG. 7

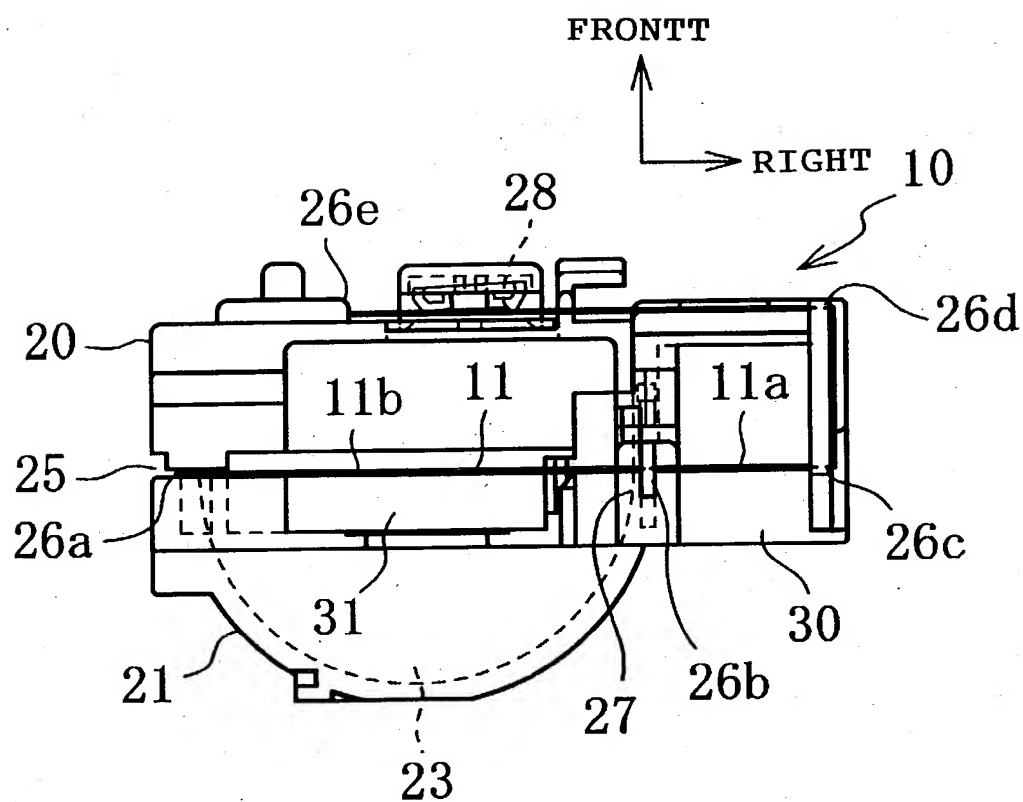


FIG. 8

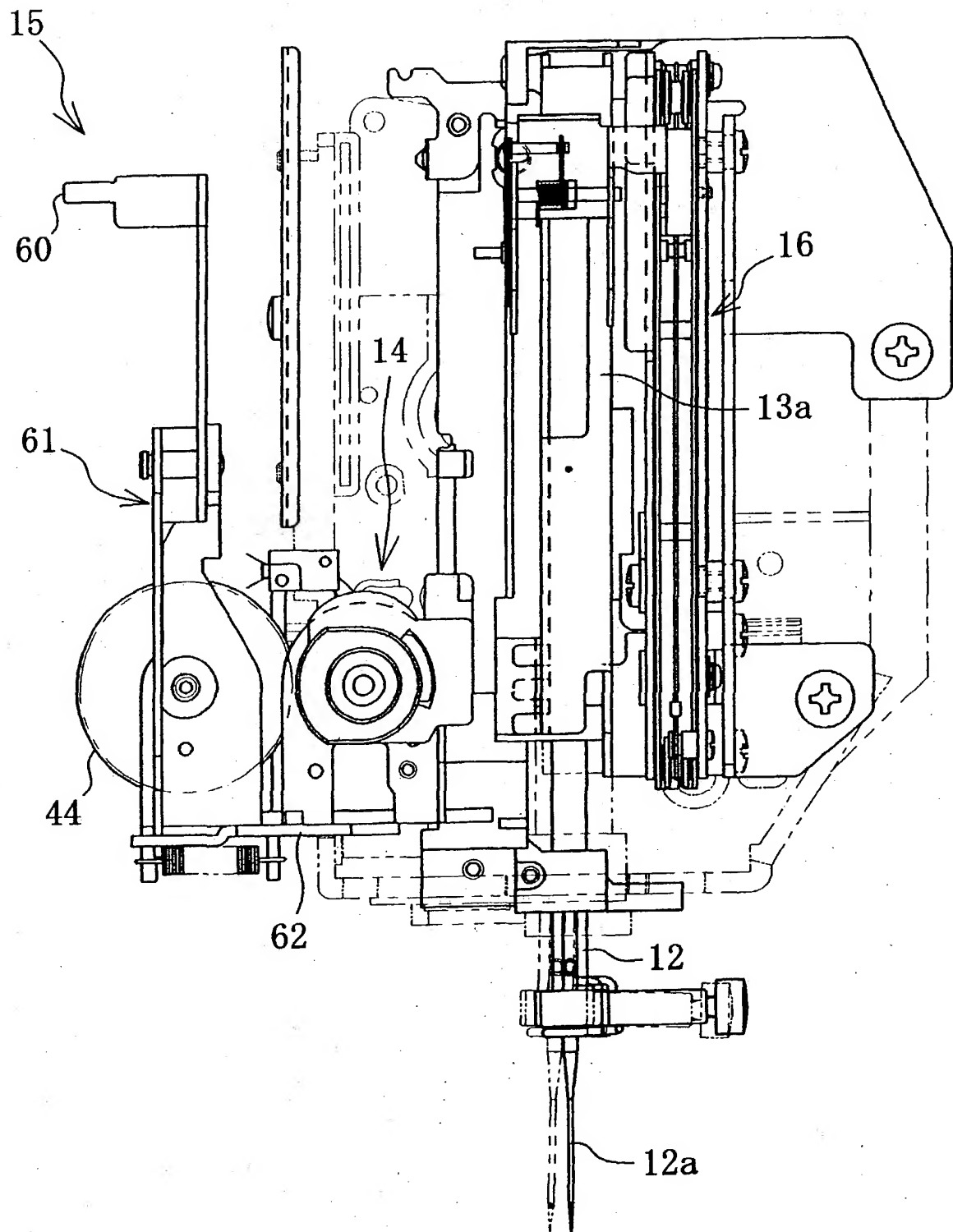


FIG. 9

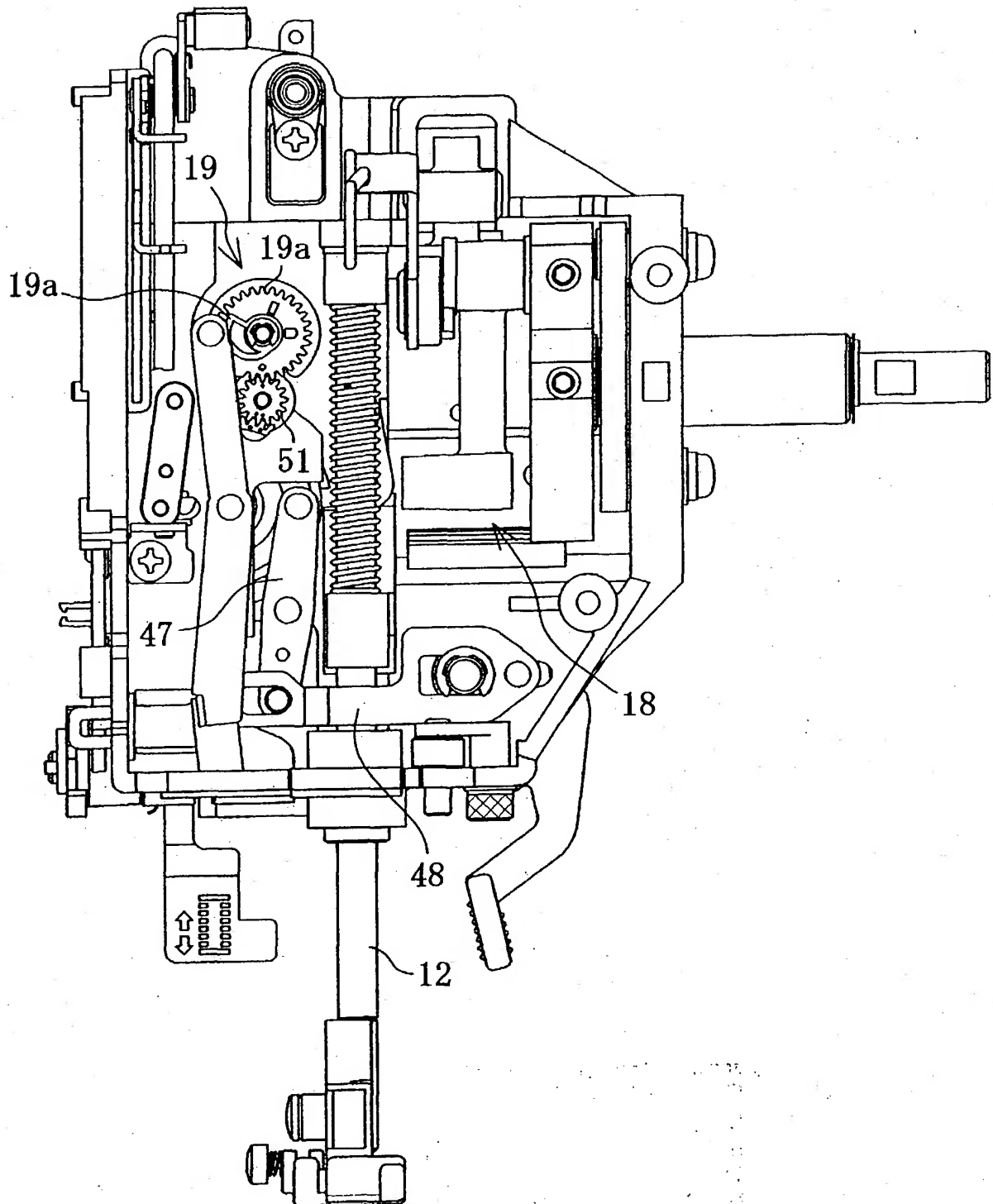


FIG. 10

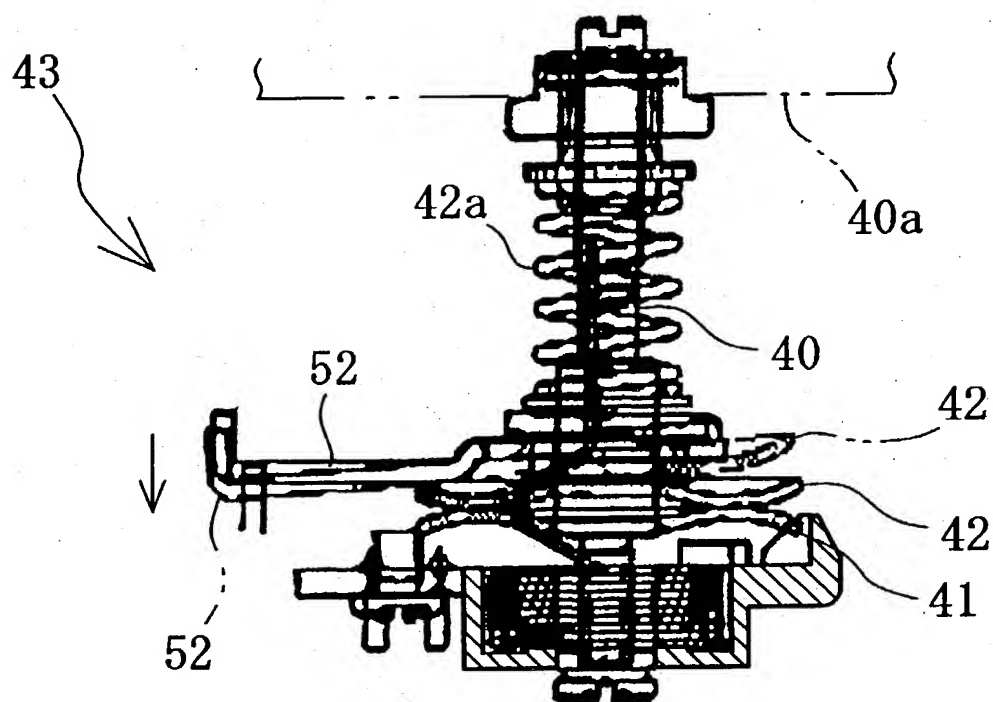


FIG. 11

FIG. 12A

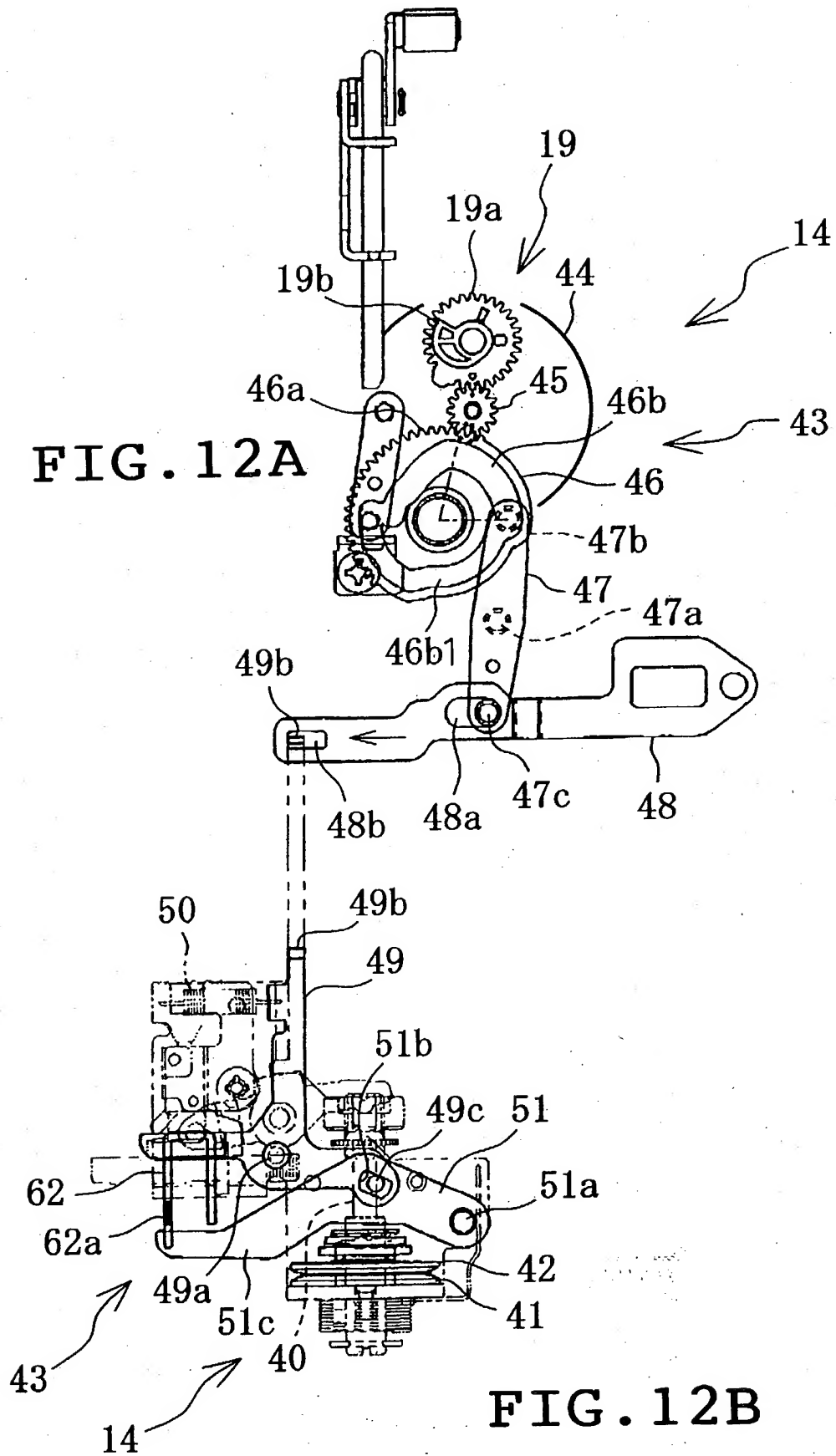


FIG. 12B

FIG. 13A

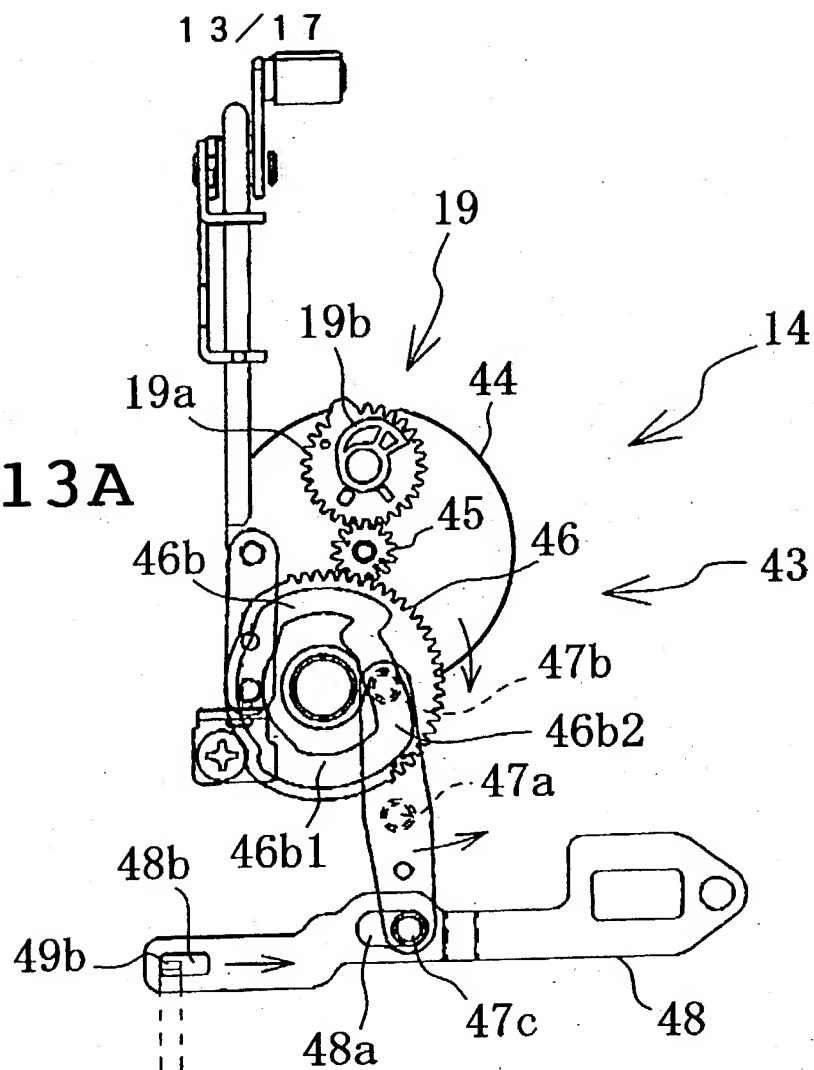
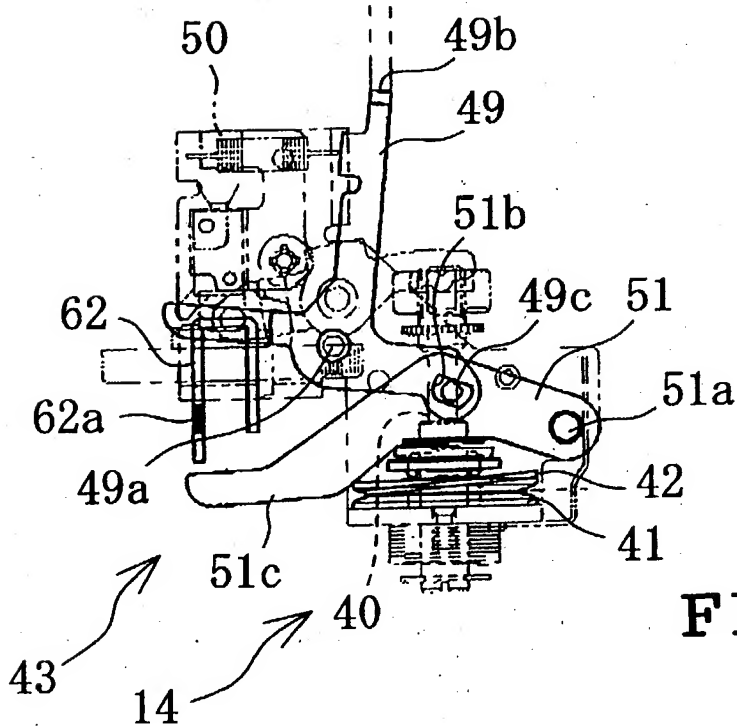


FIG. 13B



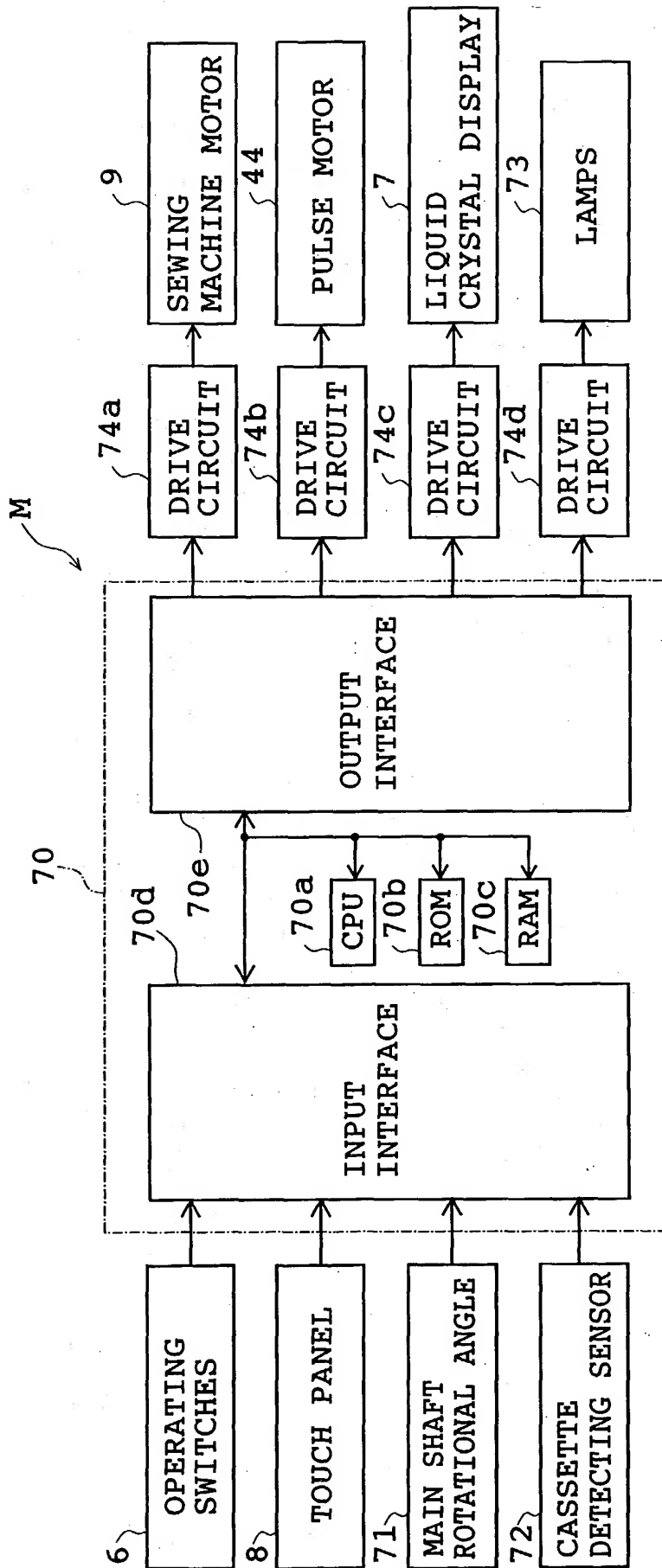


FIG. 14

70b

SEWING MACHINE CONTROL PROGRAM

- SEWING PROGRAM
- CASSETTE ATTACHING AND DETACHING CONTROL
 - (• THREAD TENSION CONTROL PROGRAM
 - NEEDLE BAR POSITION CONTROL PROGRAM
- DISPLAY CONTROL PROGRAM

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FIG. 15

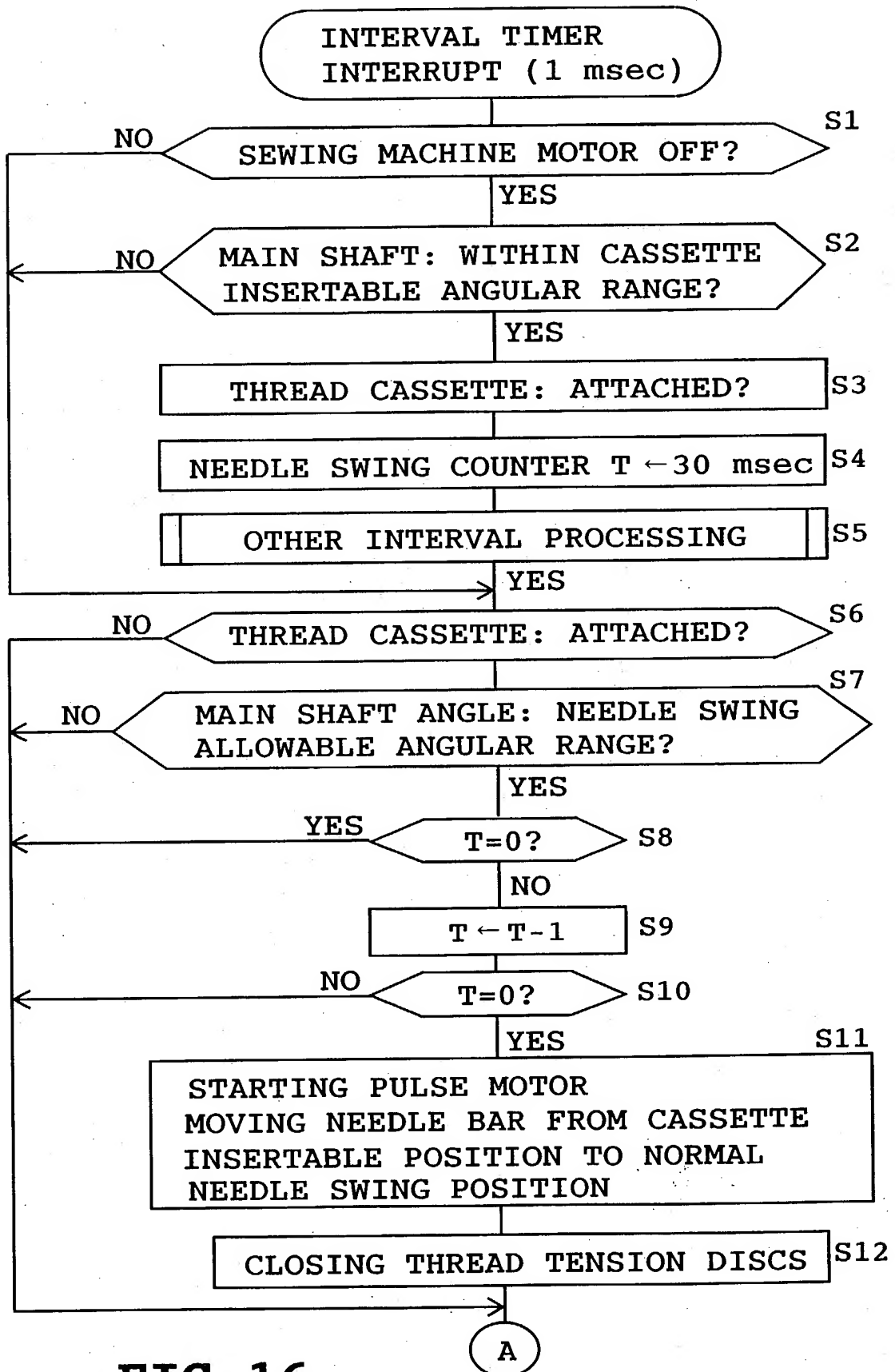


FIG. 16

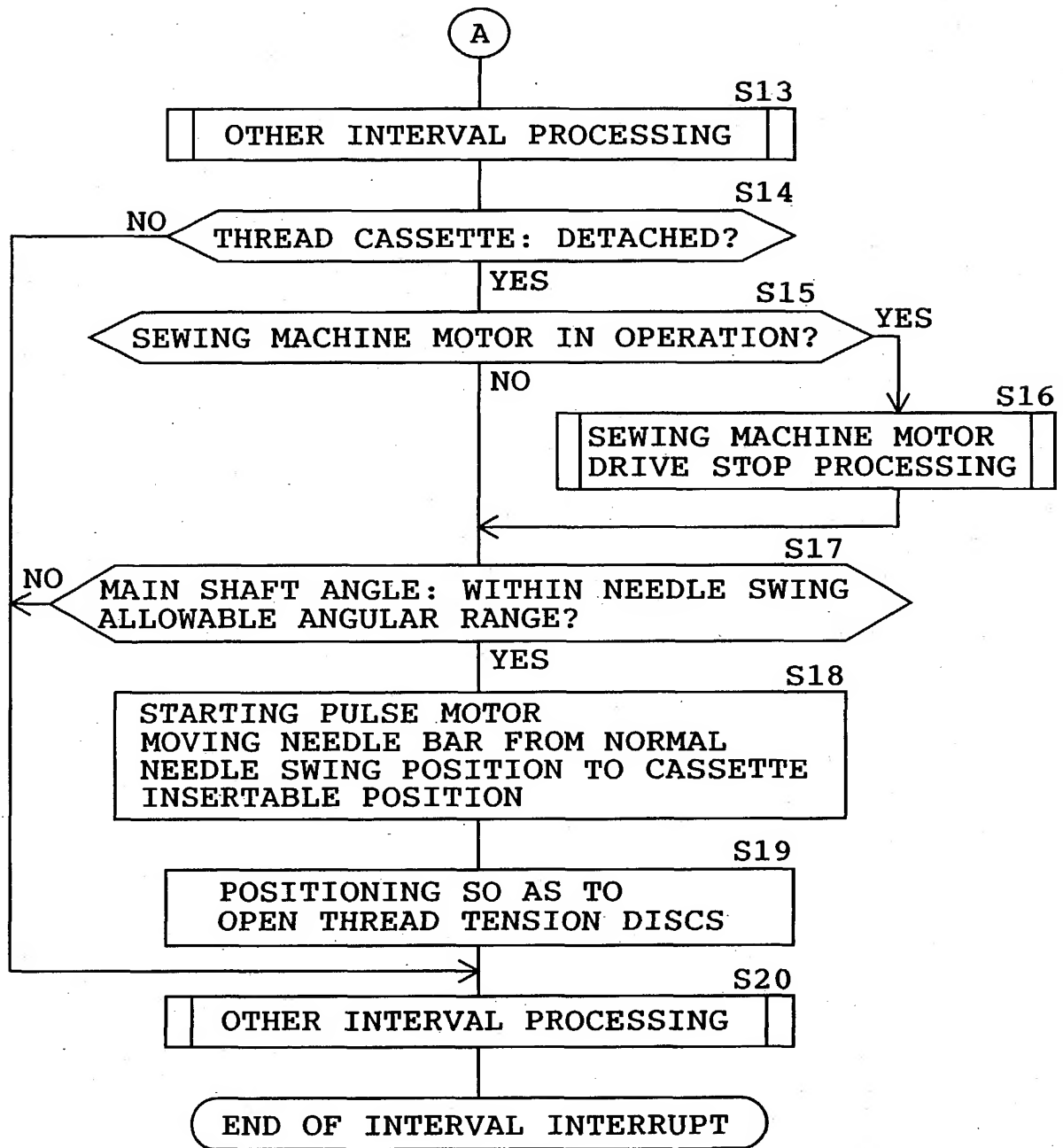


FIG. 17